



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246



PL

D5085-1
Job Sheet 201291



Part No: D5085-1

Job Qty: 5 pcs

Part Name: Web



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/30/19

Job Tracking No:

Due Date: 11/1/19

Created By: Marie Lajeunesse

Type: AOG

Description:

Note: DWG D5085 REV.B IPP REV:A NEW ISSUE 14-10-27 JLM VERIFIED BY:DD IPP REV:B 19.09.17 AS PER
DWG REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time
100	Purchasing	5 pcs	11/1/19		0.00	0.00	Purchasing - 1	
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Recelve - B4B	5 pcs	11/1/19		0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	

NOV 06 2019
NOV 06 2019

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S229570



Part: D5085-1

Job No: 201291

Serial No/Batch: S229570

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/06/19

Plex 9/30/19 2:00 PM Dart.lajeunesse.marie

					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	5 pcs	11/1/19	0.00 0.00	QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	DAS
					QC 6 - 40	81
					QC 6 - 81	9-89
						NOV 0 6 2019
130	Handfinish - 1-1 Chemical-B4B	5 pcs	11/1/19	0.00 2.65	Handfinish - 1 - 1 - B4B	BEB/9-11-06.
					Handfinish - 1 - 2 - B4B	
					Handfinish - 1 - 3 - B4B	
					Handfinish - 1 - 4 - B4B	
					Handfinish - 1 - 5 - B4B	
					Handfinish - 1 - 6 - B4B	
					Handfinish - 1 - 7 - B4B	
					Handfinish - 1 - 8 - B4B	
					Handfinish - 1 - 9 - B4B	
					Handfinish - 1 - 10 - B4B	
					Handfinish - 1 - 11 - B4B	
					Handfinish - 1 - 12 - B4B	
					Handfinish - 1 - 13 - B4B	
					Handfinish - 1 - 14 - B4B	
					Handfinish - 1 - 15 - B4B	
					Handfinish - 1 - 16 - B4B	
					Handfinish - 1 - 17 - B4B	
					Handfinish - 1 - 18 - B4B	
					Handfinish - 1 - 19 - B4B	
					Handfinish - 1 - 20 - B4B	
					Handfinish - 1 - 21 - B4B	
					Handfinish - 1 - 22 - B4B	
140	QC 7	5 pcs	11/1/19	0.00 0.00	QC 7 - 10	
					QC 7 - 13	
					QC 7 - 14	
					QC 7 - 15	
					QC 7 - 17	
					QC 7 - 18	
					QC 7 - 19	
					QC 7 - 2	
					QC 7 - 28	
					QC 7 - 3	
					QC 7 - 30	
					QC 7 - 34	
				</		

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				QC 7 - 36	
				QC 7 - 37	
				QC 7 - 41	
				QC 7 - 47	
				QC 7 - 48	
				QC 7 - 51	
				QC 7 - 58	
				QC 7 - 59	
				QC 7 - 60	
				QC 7 - 9	
				QC 7 - 68	
				QC 7 - 50	
				QC 7 - 67	
				QC 7 - 40	
				QC 7 - 24	
				QC 7 - 43	
				QC 7 - 61	
				QC 7 - 81	
				QC 7 - 7679	00
150	Packaging 3-1 - Stock - B4B	5	11/1/19	0.00 0.00	Packaging 3 - 1 - B4B
	pcs				Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
160	QC 21 - SA	5	11/1/19	0.00 0.00	QC 21 - SA - 21
	pcs				QC 21 - SA - 70
					QC 21 - SA - 53

Part Op 100 - ISSUE P/O: HB044675 MANUFACTURE AS PER DWG D5085 REV.B C OF C IS REQUIRED

x6 Plus 03 Oct 2019

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Descriptions: **110** - (Receive & Inspect for Damage & Mat'l Certs)
120 - (QC6- All purchased or subcontracted products)
130 - (Chemical Conversion Coat per QSI005 4.1)
140 - (QC7-Inspect Chemical Conversion Coat)
150 - (Identify as per dwg & Stock Location: _____)
160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5085-1P	Web	5 pcs (1 ea)	100-Purchasing	S-229569
D5086-1-116	Extrusion 116" Long	5 pcs (1 ea)	100-Purchasing	S-157814

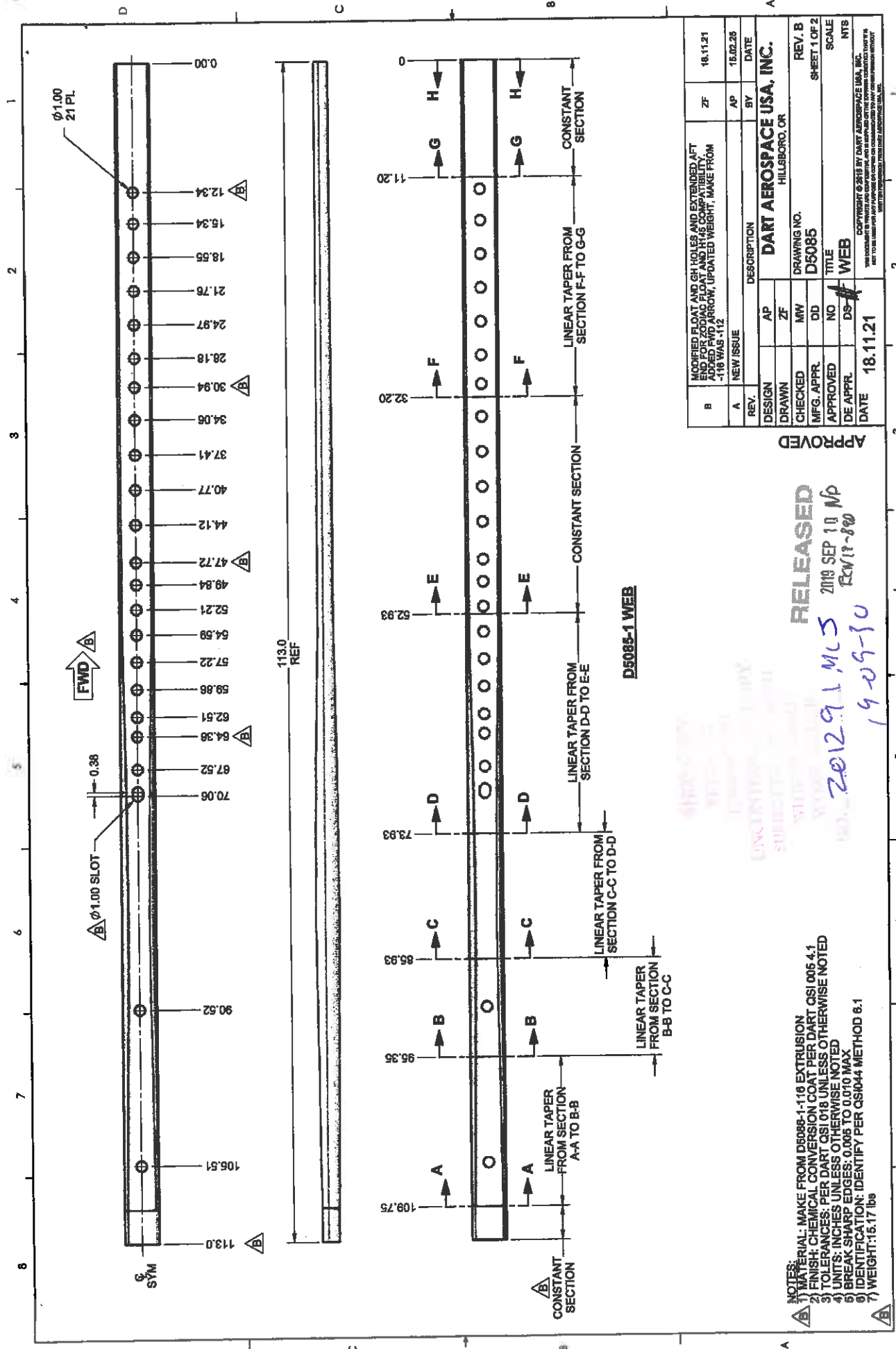
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D5085-1P	5	0	0
	D5086-1-116	5	33	0

Part Specifications

Specifications could not be found.

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B		MODIFIED FLOAT AND GH HOLES AND EXTENDED AFT END FOR ZODIAC FLOAT AND H145 COMPATIBILITY. ADDED FWD ARROW. UPDATED WEIGHT. MAKE FROM -118 WAS -112		ZF	18.11.21
A		NEW ISSUE		AP	15.02.25
REV.		DESCRIPTION		BY	DATE
DESIGN	AP	DART AEROSPACE USA, INC.			
DRAWN	ZF	HILLSBORO, OR			
CHECKED	MW	DRAWING NO. D5085			
MFG. APPR.	DD	SHEET 1 OF 2			
APPROVED	NO	TITLE			
DE APPR.	DS	WEB			
DATE	18.11.21	NTS			

APPROVED

RELEASED
2012.9.1 M.C.S.
2018 SEP 10 M.P.
REV 18-80
19-09-10

- NOTES:
- 1) MATERIAL: MAKE FROM D5085-1-118 EXTRUSION
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005.4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI044 METHOD 6.1
 - 7) WEIGHT: 15.17 lbs



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____ Part No. _____		DISPOSITION Rework ☐ ☐ Scrap ☐ ☐ Use-as-is ☐ ☐		DEPARTMENT/PROCESS Skid-tube ☐ ☐ ☐ ☐ Machining ☐ ☐ ☐ ☐ Large Fab ☐ ☐ ☐ ☐ Cross tube ☐ ☐ ☐ ☐ Small Fab ☐ ☐ ☐ ☐ Finishing ☐ ☐ ☐ ☐ Eng. (Non-AW) ☐ ☐ ☐ ☐ Prod. Eng. Coord. ☐ ☐ ☐ ☐ Rec/Store/Packaging ☐ ☐ ☐ ☐ Engineering ☐ ☐ ☐ ☐ Water Jet ☐ ☐ ☐ ☐ Supplier ☐ ☐ ☐ ☐ Quality ☐ ☐ ☐ ☐	
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042)	
Description Work Order Deviation		Disposition			
		Completed By			
		Lead hand / Supervisor			
		QC / QA Coordinator			
Root Cause Operator ☐ ☐ ☐ ☐ Manufacturing Process ☐ ☐ ☐ ☐ Equip/Tooling ☐ ☐ ☐ ☐ Handling/Preservation ☐ ☐ ☐ ☐ Material ☐ ☐ ☐ ☐ Product Improvement ☐ ☐ ☐ ☐ Process Improvement ☐ ☐ ☐ ☐ Human Factors ☐ ☐ ☐ ☐		FAULT CATEGORY Pressure/Forced ☐ ☐ ☐ ☐ Bending ☐ ☐ ☐ ☐ Crushing ☐ ☐ ☐ ☐ Cracks ☐ ☐ ☐ ☐ Crimp/kink/Ripple/Wave/Twist ☐ ☐ ☐ ☐ Marks/Chatter ☐ ☐ ☐ ☐ Mislabeled ☐ ☐ ☐ ☐ Other/Details: _____ Contamination ☐ ☐ ☐ ☐ Misaligned/off center ☐ ☐ ☐ ☐ BOM/Route ☐ ☐ ☐ ☐ Broken/Damage/Defect ☐ ☐ ☐ ☐ Incomplete/Unclear Instructions ☐ ☐ ☐ ☐ Drill Holes ☐ ☐ ☐ ☐ Fit/Function ☐ ☐ ☐ ☐ Power Loss/Surge ☐ ☐ ☐ ☐ Folio/Program ☐ ☐ ☐ ☐ Grain Direction ☐ ☐ ☐ ☐ Weld ☐ ☐ ☐ ☐ Wrong Stock Pulled ☐ ☐ ☐ ☐ Out of Sequence ☐ ☐ ☐ ☐ Off-set/Set-up ☐ ☐ ☐ ☐ Positioned Wrong ☐ ☐ ☐ ☐ Outside Tolerance ☐ ☐ ☐ ☐ Drawing ☐ ☐ ☐ ☐ Finish ☐ ☐ ☐ ☐ Part Lost/Missing ☐ ☐ ☐ ☐ Misread ☐ ☐ ☐ ☐			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044675



Supplier: WEJ001-VC
Wejay Machine Products Co. Ltd
600 O'Connor Drive
Kingston
ON
K7P 1N3 Canada
Phone: 613-384-1662
Fax: 613-384-2997

PO No: POHB044675
PO Date: 10/3/19
Due Date: 11/6/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Revision

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	201291	D5085-1P	D5085 B	for 6 pcs		Web : Various STC's receive pcs REV 2	Firmed X2	-	11/6/19	2 pcs	0 pcs	2 pcs	\$1,050.00/pcs	\$2,100.00
2	202962	D5085-1P	D5085 B	for 6 pcs		Web : Various STC's receive pcs	Firmed	-	11/18/19	4 pcs	0 pcs	4 pcs	\$1,050.00/pcs	\$4,200.00
Grand Total:														\$6,300.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

[Signature]

Plex 11/6/19 8:43 AM dart.lussier.patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044675



Supplier: WEJ001-VC
Wejay Machine Products Co. Ltd
600 O'Connor Drive
Kingston
ON
K7P 1N3 Canada
Phone: 613-384-1662
Fax: 613-384-2997

PO No: POHB044675

PO Date: 10/3/19

Due Date: 11/1/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	201291	D5085-1P	for 6 pcs		Web Various STC's receive pcs REV 2	Firmed	-	11/1/19	6 pcs	0 pcs	6 pcs	\$1,050.00/pcs	\$6,300.00
Grand Total:													\$6,300.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 10/3/19 9:44 AM dart.lussier.patrick



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

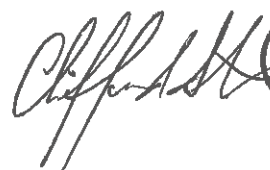
FAX: (613) 384-2997

CERTIFICATE OF CONFORMANCE

CUSTOMER: DART Aerospace		DATE: Nov. 4, 2019		
		P.O.# POHB044675		
		WEJAY JOB# 39687		
I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below. Any exceptions will be listed as NCR items.				
PO LINE	PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
1	D5085-1 "Web"	2	Machined complete per dwg req'ts.	D5085 / rev. B
Note: 1) Material supplied by DART Aerospace - ref. Batch# S157814. 2) 1st Article Insp. Report attached.				

Records of Inspection/Test will be retained for 5 years minimum.

Sincerely,



Clifford Smith

Authorized Q.A. Signatory

DAS
81
9-89



600 O'CONNOR DRIVE
KINGSTON, ONTARIO
K7P 1N3

INSPECTION / TEST REPORT

JOB No. 39687

PAGE: 1 of 3

CUSTOMER: Dart Aerospace

CUST. P.O.# POHB044675

PART No. D5085-1

DESCRIPTION: Web

DWG No. D5085 - sheets 1-2

REV. B

E.C.O. --

MATERIAL: Extrusions supplied by DAS

INSPECTOR:

Cliff Smith

WMP
03

QUANTITY

ACCEPT:

REJECT:

N.C.R.#

DATE:

REC'D: 1

1

-

-

Nov. 4, 2019

INSTRUCTIONS, COMMENTS:

First Article Insp.

ITEM REF. No.	CHARACTERISTIC	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)
---------------------	----------------	---------	-----------	-----------------	--------	---------------	---------------------------------------

1	113.0	O.A. length	±.03	1_C4	113.002	1	Accepted
2	Hole, Diameter 1.00	23 places	+0.010/-0.001	1_D1	1.002- 1.003	1	Accepted
3	Slot, Diameter 1.00		+0.010/-0.001	1_D6	1.001	1	Accepted
4	0.38	Slot length	±.03	1_D5	.373	1	Accepted
5	12.34		±.03	1_D2	12.339	1	Accepted
6	15.34		±.03	1_D2	15.339	1	Accepted
7	18.55		±.03	1_D2	18.549	1	Accepted
8	21.76		±.03	1_D2	21.759	1	Accepted
9	24.97		±.03	1_D2	24.969	1	Accepted
10	28.18		±.03	1_D3	28.179	1	Accepted
11	30.94		±.03	1_D3	30.937	1	Accepted
12	34.06		±.03	1_D3	34.059	1	Accepted
13	37.41		±.03	1_D3	37.409	1	Accepted
14	40.77		±.03	1_D3	40.769	1	Accepted
15	44.12		±.03	1_D4	44.119	1	Accepted
16	47.72		±.03	1_D4	47.719	1	Accepted
17	49.84		±.03	1_D4	49.839	1	Accepted
18	52.21		±.03	1_D4	52.209	1	Accepted
19	54.59		±.03	1_D4	54.592	1	Accepted
20	57.22		±.03	1_D4	57.219	1	Accepted
21	59.86		±.03	1_D5	59.859	1	Accepted
22	62.51		±.03	1_D5	62.512	1	Accepted
23	64.36		±.03	1_D5	64.359	1	Accepted
24	67.52		±.03	1_D5	67.519	1	Accepted
25	70.06		±.03	1_D5	70.054	1	Accepted
26	90.52		±.03	1_D6	90.523	1	Accepted
27	105.51		±.03	1_D7	105.513	1	Accepted
28	Sym to centerline		±.03	1_D8	Passed	1	Accepted

SECTION A-A

29	113.0	Loc'n of section	±.03	1_C7	113.0	1	Accepted
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INSPECTION / TEST REPORT					JOB No. 39687	
PAGE: 2 of 3						
CUSTOMER: Dart Aerospace						
CUST. P.O. POHB044675						
PART No. D5085-1				DESCRIPTION: Web		
DWG No. D5085 - sheets 1-2				REV. A3		E.C.O. --
REF. No.	CHARACTERISTIC	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP. COMMENTS (ACC. REJ. REW. NMR #)

30	2.750	2 pl.	+ .010/- .030	2_D7	2.754- 2.755	1	Accepted
31	R 0.25	4 pl.	± .03	2_D8	R .250 typ.	1	Accepted
32	1.60	2 pl.	± .03	2_D7	1.604- 1.608	1	Accepted
33	.240		± .01	2_D8	.246- .248	1	Accepted
34	R .060	4 pl.	± .01	2_C8	R .060 typ.	1	Accepted
35	Constant Section	Sect. A-A to End	-	1_B8	Passed	1	Accepted
SECTION B-B							
36	95.35	Loc'n of section	± .03	1_C7	95.35	1	Accepted
37	2.381	2 pl.	+ .010/- .030	2_D5	2.376- 2.377	1	Accepted
38	R 0.50	4 pl.	± .03	2_D6	R .500 typ.	1	Accepted
39	1.89	2 pl.	± .03	2_D6	1.895	1	Accepted
40	.425		± .01	2_D6	.418	1	Accepted
41	R .13	4 pl.	± .01	2_D6	R .130 typ.	1	Accepted
42	Linear taper	Sect. A-A to B-B	-	1_B8	Passed	1	Accepted
SECTION C-C							
43	85.93	Loc'n of section	± .03	1_C6	85.93	1	Accepted
44	2.090	2 pl.	+ .010/- .030	2_D3	2.088- 2.095	1	Accepted
45	R 0.25	4 pl.	± .03	2_D4	R .250 typ.	1	Accepted
46	2.20	2 pl.	± .03	2_D4	2.190- 2.197	1	Accepted
47	.285		± .01	2_D4	.289	1	Accepted
48	R .150	4 pl.	± .01	2_C4	R .150 typ.	1	Accepted
49	Linear taper	Sect. B-B to C-C	-	1_B7	Passed	1	Accepted
SECTION D-D							
50	73.93	Loc'n of section	± .03	1_C6	73.93	1	Accepted
51	2.090	2 pl.	+ .010/- .030	2_D1	2.096	1	Accepted
52	R 0.25	4 pl.	± .03	2_D2	R .250 typ.	1	Accepted
53	2.20	2 pl.	± .03	2_D2	2.199- 2.200	1	Accepted
54	.125		± .01	2_D2	.132	1	Accepted
55	R .150	4 pl.	± .01	2_C2	R .150 typ.	1	Accepted
56	Linear taper	Sect. C-C to D-D	-	1_B6	Passed	1	Accepted
SECTION E-E							
57	52.93	Loc'n of section	± .03	1_C5	52.93	1	Accepted
58	2.941	2 pl.	+ .010/- .030	2_B7	2.937- 2.938	1	Accepted
59	R 0.25	4 pl.	± .03	2_B8	R .250 typ.	1	Accepted
60	1.41	2 pl.	± .03	2_C7	1.413- 1.414	1	Accepted
61	.125		± .01	2_B8	.135	1	Accepted

INSPECTION / TEST REPORT						JOB No. 39687	
PAGE: 3 of 3							
CUSTOMER: Dart Aerospace							
CUST. P.O. POHB044675							
PART No. D5085-1				DESCRIPTION: Web			
DWG No. D5085 - sheets 1-2				REV. A3		E.C.O. --	
REF. No.	CHARACTERISTIC	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)

62	R .030	4 pl.	±.01	2_B8	R .030 typ.	1	Accepted
63	Linear taper	Sect. D-D to E-E	-	1_B5	Passed	1	Accepted
SECTION F-F							
64	32.20	Loc'n of section	±.03	1_C3	32.20	1	Accepted
65	2.941	2 pl.	+.010/- .030	2_B5	2.936- 2.937	1	Accepted
66	R 0.25	4 pl.	±.03	2_B6	R .250 typ.	1	Accepted
67	1.41	2 pl.	±.03	2_C6	1.407- 1.408	1	Accepted
68	.125		±.01	2_B6	.131	1	Accepted
69	R .030	4 pl.	±.01	2_B6	R .030	1	Accepted
70	Constant Section	Sect. E-E to F-F	-	1_B4	Passed	1	Accepted
SECTION G-G							
71	11.20	Loc'n of section	±.03	1_C2	11.20	1	Accepted
72	3.000	2 pl.	+.010/- .030	2_B3	2.996- 2.997	1	Accepted
73	R 0.25	4 pl.	±.03	2_B4	R .250 typ.	1	Accepted
74	1.27	2 pl.	±.03	2_C4	1.272- 1.273	1	Accepted
75	.125		±.01	2_B4	.134- .135	1	Accepted
76	R .030	4 pl.	±.01	2_B4	R .030 typ.	1	Accepted
77	Linear taper	Sect. F-F to G-G	-	1_B3	Passed	1	Accepted
SECTION H-H							
78	0.00	Loc'n of section	±.03	1_C1	0.00	1	Accepted
79	3.000	2 pl.	+.010/- .030	2_B1	2.996- 2.997	1	Accepted
80	R 0.25	4 pl.	±.03	2_B2	R .250 typ.	1	Accepted
81	1.27	2 pl.	±.03	2_C2	1.273- 1.275	1	Accepted
82	.125		±.01	2_B2	.134- .135	1	Accepted
83	R .030	4 pl.	±.01	2_B2	R .030 typ.	1	Accepted
84	Constant Section	Sect. G-G to H-H	-	1_B1	Passed	1	Accepted
85	Deburring	Per note 5	.005-.010	1_A8	Passed	1	Accepted

DAS
81
9-89

BILL OF LADING NOT NEGOTIABLE B/L No.
CONNAISSEMENT NON NEGOCIABLE No. de CONN.

1. Consignor or agent (name & address) / Expéditeur ou agent (nom & adresse) Wojay Machine		2. Consignor's acct. no. / No. cpte expéditeur		3. Date Nov. 5/19		4. Consignor's ref. no. / No. ref. expéditeur	
5. Consignee (name & address) / Consignataire (nom & adresse) 600 O'Connor Kingston, Ont. K7P1N3		117-531137					
7. Consignee (name & address) / Consignataire (nom & adresse) Dart Aerospace 1270 Aberdeen St. Hawkesbury ON. K6A 1K7		8. Received at the point of origin on the date specified, from the consignor mentioned herein, the property herein described, in apparent good order, except as noted (contents and conditions of contents of package unknown) marked, consigned and destined as indicated below, which the carrier agrees to carry and to deliver to the consignee at the said destination, if on its own authorized route or otherwise to cause to be carried by another carrier on the route to said destination, subject to the rates and classification in effect on the date of shipment. It is mutually agreed, as to each carrier of all or any of the goods over all or any portion of the route to destination, and as to each party of any time interest in all or any of the goods, that every service to be performed hereunder shall be subject to all the conditions not prohibited by law, whether printed or written, including conditions on back hereof, which are hereby agreed by the consignor and accepted for himself and his assigns. Reçu au point d'origine, à la date et de l'expéditeur mentionné aux présentes les marchandises ci-après décrites en bon état apparent (le contenu des colis et sa condition étant inconnus) marquées, consignées et destinées tel que ci-après mentionné, que le transporteur consent à transporter et à délivrer à leur consignataire au point de destination si ce point se trouve sur la route qu'il est autorisé à desservir, sinon à faire transporter et à livrer par un autre transporteur autorisé à ce faire et ce, aux taux et à la classification en vigueur à la date de l'expédition. Il est mutuellement convenu que chaque transporteur transportant les dites marchandises en tout ou en partie sur le parcours entier ou une portion quelconque d'icelui jusqu'à destination et que tout intéressé à la dite expédition pour tout service à effectuer en vertu des présentes est sujet à toutes les conditions imprimées ou écrites non prohibées par la loi, incluant les conditions contenues au verso des présentes qui sont acceptées par l'expéditeur pour lui-même et ses ayants-droit.					
9. Notify party - Customs broker / Partie à notifier - Courtier en douanes							
10. Point of origin / Point d'origine Kingston, Ont.		12. Declared valuation / Valeur déclarée Maximum liability of \$2.00 per pound unless declared valuation states otherwise (conditions 9 and 10 on back) Responsabilité maximum de \$2.00 la livre à moins d'indication contraire par la valeur déclarée (Conditions 9 et 10 au verso)					
11. Destination and / Et route							
13. Marks & numbers / Marques et numéros		14. Total no. of packages / Nombre total de colis		15. General description of shipment / Description générale de l'expédition		16. Vehicle no. / No. du véhicule	
						17. Total weight & cubage / Poids brut et cubage	
18. Number and type of packages / Nombre et type de paquets		19. Particulars of goods, marks and exceptions / Description des marchandises, marques et particularités		20. Weight / Poids		21. Rate / Taux	
2		webs		35		22. Amount / Montant	
						23. FREIGHT CHARGES / FRAIS DE TRANSPORT Collect / A percevoir ☒ Prepaid / Payés d'avance ☐ Freight charges will be collect unless marked prepaid / Les frais seront à percevoir à moins d'être contraire	
		116" x 6" x 8"				24. If at consignor's risk, write or stamp here / Si au risque de l'expéditeur, indiquez-le ici.	
						25. C.O.D. shipment / Envoi contre remboursement Collection charges / Frais de recouvrement Collect / A percevoir ☐ Prepaid / Payés d'avance ☐ Amount / Montant C.\$	
26. Special agreement between consignor & carrier, advise here / Entente spéciale entre l'expéditeur et le transporteur, y faire référence						Collection charges / Frais de recouvrement O.\$	
27. NOTICE OF CLAIM a) No carrier is liable for loss, damage or delay to any goods carried under the Bill of Lading unless notice thereof setting out particulars of the origin, destination and date of shipment of the goods and the estimated amount claim in respect of such loss, damage or delay is given in writing to the originating carrier or the delivering carrier within sixty (60) days after the delivery of the goods or, in the case of failure to make delivery, within nine (9) months from the date of shipment. b) The final statement of the claim must be filed within nine (9) months from the date of shipment together with a copy of the paid freight bill.		AVIS DE RECLAMATION a) Le transporteur n'est pas responsable de pertes, de dommages ou de retards aux marchandises transportées qui sont décrites au connaissement, qu'à la condition qu'un avis écrit précisant l'origine des marchandises, leur destination, leur date d'expédition et le montant approximatif réclamé en réparation de la perte, des dommages ou du retard ne soit signifié au transporteur initial ou au transporteur de destination, dans les soixante (60) jours suivant la date de la livraison des marchandises ou dans les cas de non-livraison, dans un délai de neuf (9) mois suivant la date de l'expédition. b) La présentation de la réclamation finale accompagnée d'une preuve du paiement des frais de transport doit être soumise au transporteur dans un délai de neuf (9) mois suivant la date de l'expédition.		TOTAL D.\$		28. Inbound / A l'arrivée \$	
						29. Beyond / Au-delà \$	
30. N.B. NOTE CAREFULLY CONDITIONS ON BACK HEREOF WHICH ARE HEREBY ACCEPTED. / N.B. VEUILLEZ PRENDRE CONNAISSANCE DES CONDITIONS AU VERSO, QUI SONT ACCEPTÉES PAR LES PRÉSENTES.		31. Others (specify) / Autres (préciser) CHARGES				32. Total Charges / Total des frais \$	
32. Consignor / Expéditeur Shepard Per / Par		33. Carrier / Transporteur Shepard Per / Par		34. Consignee / Consignataire Hawkesbury Per / Par IC-11-06			

117/531137

Packing Slip 39687



WEJAY MACHINE PRODUCTS COMPANY LIMITED

800 O'CONNOR DRIVE

KINGSTON, ON, CANADA K7P 1N8

TEL: 813-384-1662 FAX: 813-384-2897

WEJAY.COM

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Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A 1K7

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T
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Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A 1K

INVOICE DATE		YOUR ORDER NO. PORBO44675		DATE ORDERED 10/03/19		SHIPPED VIA Best way		
CUSTOMER CODE DART			PROV. LIC. NO.		Extra ☐ Exempt ☐		TERMS	
QUANTITY ORDERED	B.O.	QUANTITY SHIPPED	DESCRIPTION			UNIT PRICE	AMOUNT	
6	4	2	Fabricate webs as per drawing D5085, Rev. B Dart part number: D5085-1P Job: 201291 Required by: November 1, 2019					
			RELEASE NOTE I certify that the items listed hereon have been inspected and tested and conform to all specifications and requirements in the contract or purchase order.					
			Inspection Supervisor <i>Clifford H.</i>			H.S.T.		

RECEIVED

NOV 06 2019

DART AEROSPACE LTD.

NOV 06 2019

 ORDER: COMPLETE ☐
 PARTIAL ☐

TOTAL

 RECEIVED BY *San Khwait*
 1.5% PER MONTH (18% PER ANNUM)
 CHARGED ON OVERDUE ACCOUNTS

 NO GOODS RETURNED WITHOUT
 PRIOR AUTHORIZATION